

85208

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 04/06/2012 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 18/06/2012 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/04

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 85208***85208***

Page 2

June-04-12 1:46:46 PM

Item ID: D4030-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

PPP 85135

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/6/11
MR
12-06-08

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D4086-200 *D4086-200* Placard, Max Load | | Manufactured | No | | | | Each | 17.0000 | ** | 1 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST093 | | 17 | | | | | | | |
| | | | | 72051 | | 1 | | | | | | | |
| | | | | 82827 | | 4 | | | | | | | |
| | | | | 84416 | | 12 | | | | | | | |
| D2530 *D2530* Handle Weldment | | Manufactured | No | | | 100 | Each | 7.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST506 | | 7 | | | | | | | |
| | | | | 82895 | | 1 | | | | | | | |
| | | | | 83423 | | 6 | | | | | | | |
| D2535 *D2535* Spring | | Manufactured | No | | | 100 | Each | 73.0000 | 2 | 2 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | | |
| | | | | ST504 | | 73 | | | | | | | |
| | | | | 83545 | | 73 | | | | | | | |

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| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

100 Each 40.0000 2

D2537

Bushing

**

SP

Location

Loc Qty

Loc Code

ST504

40

82896

40

2

D3913-041 Manufactured No

100 Each 0.0000 1

D3913-041

Long Basket Base Assembly, 350

**

1

RF 12-6-8

D3914-041 Manufactured No

100 Each 0.0000 1

D3914-041

Long Basket Lid Assembly (350)

**

1

RF 12-6-8

D3917-3 Manufactured No

100 Each 59.0000 6

D3917-3

Washer

**

6

Location

Loc Qty

Loc Code

FP

23

85028

23

6

ST070

36

84773

36

D3953-3 Manufactured No

100 Each 19.0000 2

D3953-3

Gas Spring Stud, Lid

**

2

12/6/12

Location

Loc Qty

Loc Code

ST075

19

82939

19

2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 3

Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each

29.0000

2

2

D3953-7

Spring Spacer

**

Location

Loc Qty

Loc Code

ST075

29

82940

29

D3953-9 Manufactured No

100 Each

41.0000

2

2

D3953-9

Gas Spring Washer

**

Location

Loc Qty

Loc Code

ST075

41

82035

1

82941

40

D3953-17 Manufactured No

100 Each

23.0000

2

2

D3953-17

Gas Spring Spacer

**

Location

Loc Qty

Loc Code

ST075

23

~~82937~~

23

D3953-19 Manufactured No

100 Each

38.0000

1

1

D3953-19

Gas Spring Bracket

**

Location

Loc Qty

Loc Code

ST075

38

82938

38

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Shop Packet Print

Page 3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 4

Work Order ID: 85208

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

85208

D4030-041

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Manufactured No

100

Each

3.0000

1

1

D3953-21

Gas Spring Bracket

**

Location

Loc Qty

Loc Code

ST075

3

81456

3

D3969-3

Manufactured No

100

Each

46.0000

1

D3969-3

Spring (Basket Lid)

**

Location

Loc Qty

Loc Code

ST272

46

64285

1

81887

5

82942

40

AN3-14A

Purchased No

100

Each

81.0000

4

AN3-14A

Bolt

**

Location

Loc Qty

Loc Code

ST352

81

121415

6

121444

25

121708

50

AN3-16A

Purchased No

100

Each

119.0000

2

AN3-16A

Bolt

**

Location

Loc Qty

Loc Code

ST352

119

117441

47

118628

1

120986

21

121708

50

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Shop Packet Print

Page 4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 5

Work Order ID: 85208

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

85208

D4030-041

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

100

Each

82.0000

4 4

AN5-17A

Bolt

**

Location

Loc Qty

Loc Code

338

4

121181

4

ST338

78

117872

34

121541

44

AN4-12

Purchased

No

100

Each

53.0000

3 3

AN4-12

Bolt

**

Location

Loc Qty

Loc Code

ST357

53

118626

1

119775

2

121652

50

AN310-4

Purchased

No

100

Each

138.0000

3 3

AN310-4

NUT

**

Location

Loc Qty

Loc Code

ST344

138

120124

1

120518

11

121011

1

121349

25

121827

100

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 6

Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

100

Each

38.0000

2 2

AN310C4

Nut

**

Handwritten: 2

Location

Loc Qty

Loc Code

ST344

38

120360

13

~~121166~~

3

121444

22

Handwritten: 2

MS21042L3

Purchased

No

100

Each

2,157.000

6

MS21042L3

Nut

**

Handwritten: 6

Location

Loc Qty

Loc Code

ST300

2157

117885

32

119017

952

119075

138

121349

215

121444

820

Handwritten: 6

MS21042L5

Purchased

No

100

Each

1,413.000

4

4

MS21042L5

Nut

**

Handwritten: 12/10/25

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

913

108827

8

~~116105~~

5

116548

43

117611

18

~~119109~~

831

17651

8

Handwritten: 4

Handwritten: 8

June-04-12 1:46:50 PM

Shop Packet Print

Page 6

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 7

Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

203.0000

3

3

MS24665-151

Cotter Pin

**

Location

Loc Qty

Loc Code

ST309

203

17566

203

MS24665-300

Purchased

No

100

Each

153.0000

2

2

MS24665-300

Cotter Pin

**

Location

Loc Qty

Loc Code

GA

149

118234

149

2

ST309

4

116823

4

NAS1149F0432P

Purchased

No

100

Each

774.0000

6

6

NAS1149F0432P

Washer

**

Location

Loc Qty

Loc Code

ST275

774

121350

774

6

NAS1149F0563P

Purchased

No

100

Each

976.0000

4

4

NAS1149F0563P

Washer

**

Location

Loc Qty

Loc Code

ST275

976

121350

976

4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 85208

85208

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

636.0000

8

8

NAS1149F0332P

**

WASHER

Location

Loc Qty

Loc Code

ST275

636

117735

13

119225

10

120986

200

121259

200

121584

36

121585

1

121825

173

17317

3

NAS1149C0432R

Purchased

No

100

Each

3,934.000

2

2

NAS1149C0432R

**

Washer

Location

Loc Qty

Loc Code

ST297

1114

117291

114

119124

1000

ST298

2820

121255

2820

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

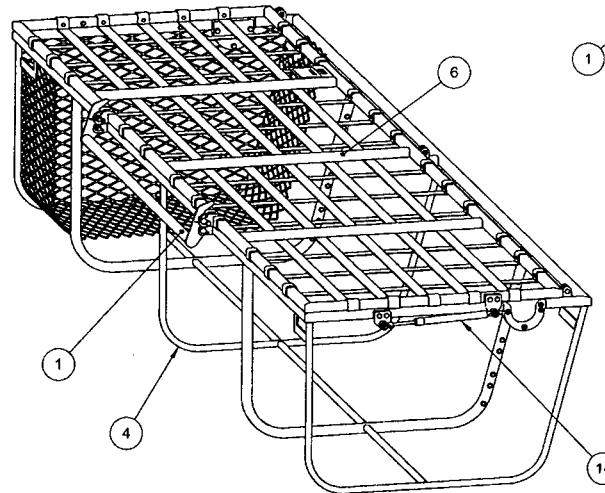
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

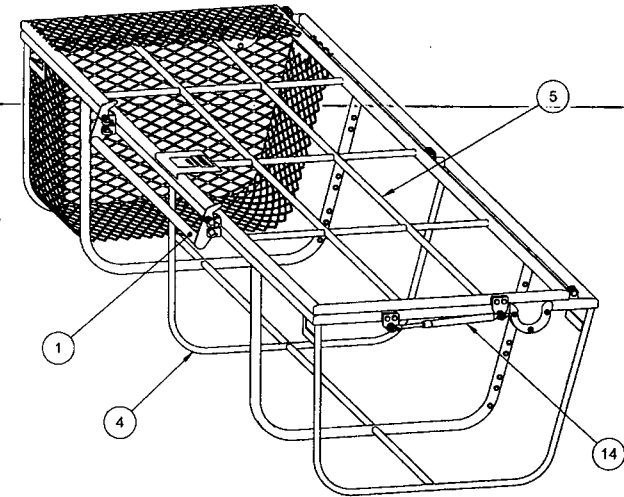
| ITEM | QTY -041 | QTY -043 | P/N | DESCRIPTION |
|------|-------------|-------------|---------------|-----------------------------------|
| | X | | D4030-041 | LONG BASKET ASSY (350) |
| | | X | D4030-043 | LONG BASKET ASSY, LIGHT LID (350) |
| 1 | 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | 2 | D2535 | SPRING |
| 3 | 2 | 2 | D2537 | BUSHING |
| 4 | 1 | 1 | D3913-041 | LONG BASKET BASE ASSY (350) |
| 5 | 1 | | D3914-041 | LONG BASKET LID ASSY (350) |
| 6 | | 1 | D3915-041 | LIGHT LID ASSY-LONG BASKET |
| 7 | 6 | 6 | D3917-3 | WASHER |
| 8 | 2 | 2 | D3953-3 | GAS SPRING STUD, LID |
| 9 | 2 | 2 | D3953-7 | GAS SPRING SPACER |
| 10 | 2 | 2 | D3553-9 | GAS SPRING WASHER |
| 11 | 2 | 2 | D3953-17 | GAS SPRING SPACER |
| 12 | 1 | 1 | D3953-19 | GAS SPRING BRACKET |
| 13 | 1 | 1 | D3953-21 | GAS SPRING BRACKET |
| 14 | 1 | 1 | D3969-3 | SPRING |
| 15 | 4 | 4 | AN3-14A | BOLT |
| 16 | 2 | | AN3-16A | BOLT |
| 17 | | 2 | AN3-20A | BOLT |
| 18 | 3 | 3 | AN4-12 | BOLT (DRILLED) |
| 19 | 4 | 2 | AN5-17A | BOLT |
| 20 | | 2 | AN5-21A | BOLT |
| 21 | 3 | 3 | AN310-4 | NUT, CASTELLATED |
| 22 | 2 | 2 | AN310C4 | NUT, CASTELLATED |
| 23 | 6 | 6 | MS21042L3 | NUT |
| 24 | 4 | 4 | MS21042L5 | NUT |
| 25 | 3 | 3 | MS24665-151 | COTTER PIN |
| 26 | 2 | 2 | MS24665-300 | COTTER PIN |
| 27 | 6 | 6 | NAS1149F0432P | WASHER |
| 28 | 4 | 4 | NAS1149F0563P | WASHER |
| 30 | 8 | 8 | NAS1149F0332P | WASHER |
| 31 | 2 | 2 | NAS1149C0432R | WASHER |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 85208 MLJ
12/06/04



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10-08-12-6
ECN 10-596

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

| | | | |
|------------|--|-----|----------|
| C | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B3-1). QTY FOR ITEM #3 WAS 4 (D8-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3). | MB | 10.07.23 |
| B | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3). | JPH | 10.04.06 |
| A | NEW ISSUE | JPH | 10.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | ALS | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | JES | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 10.07.23 | | |

| | |
|---|------------------------|
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWING NO. D4030 | REV. C SHEET 1 OF 3 |
| TITLE LONG BASKET ASSY (350) | |
| SCALE NTS | |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

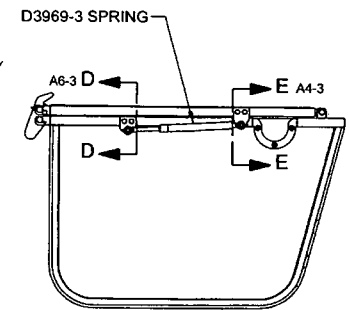
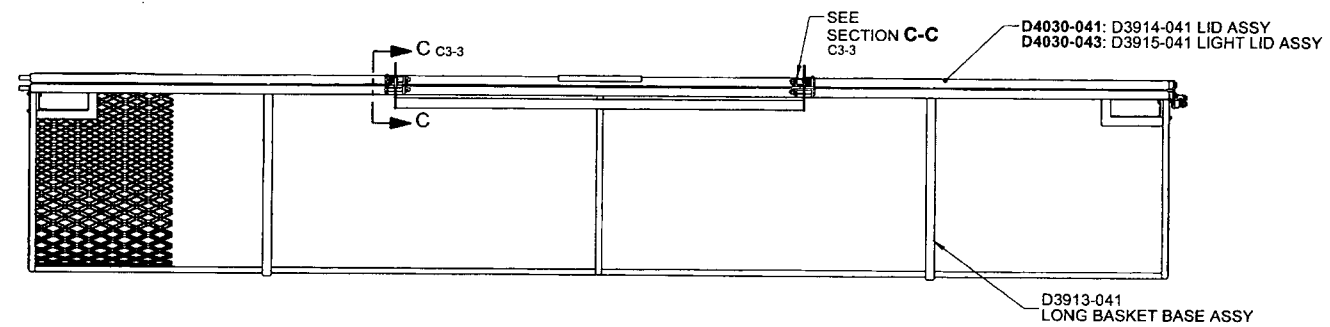
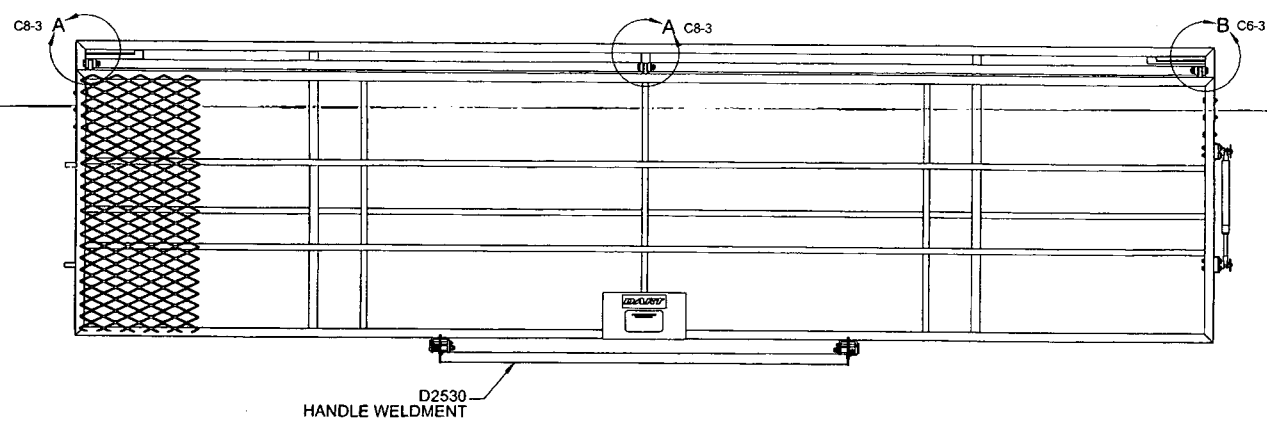
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

05208



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

| | | | |
|------------|----------|--|--------------|
| DESIGN | AJS | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | SE | D4030 | SHEET 2 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LONG BASKET ASSY (350) | NTS |
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8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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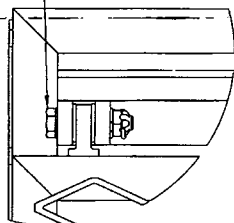
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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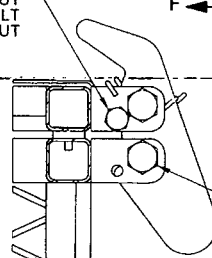
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL A D8-2
D5-2

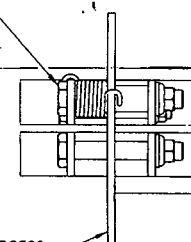
D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



SECTION C-C B4-2
B6-2

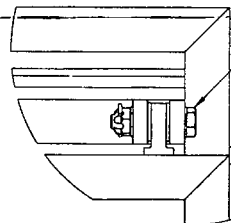
D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW F-F C3-3

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

RELEASED
10.08.124

| | | | |
|------------|----------|--|--------------|
| DESIGN | A/S | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | JFS | D4030 | SHEET 3 OF 3 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | LONG BASKET-ASSY (350) | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries